NORTHERN PACIFIC RAILWAY COMPANY AUTHORITY FOR EXPENDITURE DEPT. No. 25-29 Mech. 216 SUPERINTENDENT'S NO. ENGINEERING DEPT. No. Minn. B 3 L.S. Mont. VAL. SEC. NOC 4 DISTRICT STATE Wash. Mont. Tac. AUTHORITY IS REQUESTED FOR A NET EXPENDITURE OF \$ 1 662 Accounting distribution as follows: (Distribution to be made in General Office.) Cost of property retired \$ Value of salvage ... Incidental costs ... Total to Operating Expenses .. Total to Profit and Loss To Material and Supplies To Bills for Collection ... 556 550 556 1 662 Not charge to investment account-Additions and Betterments. 556 550 556 1 662 Total of distribution ... Class of Works No. 22 Budget reference: In 1929 budget, item No.519 Joint facility contract reference: on this company's property. To secure rights, it will be necesary Brainerd Boiler Shops Livingston) Location: So.Tacoma) Title Construct and install roller flue welders Reason: In order to satisfactorily handle the reclaiming of boiler flues which are partially worn out, splicing together by means of welding the good portions of two or more flues, it is proposed to construct and install at Brainerd, Livingston and South Tacoma Boiler Shops roller flue welders as shown on drawing No. 53488 by means of which we can produce uniform and satisfactory welds and avoid transporting flues to and from Protocol satisfactory welds and avoid transporting flues to and from Brainerd with satisfactory welds and avoid transporting flues to and from Brainerd with incidental expense of loading and unloading, and also reducing the number of flues carried in stock at Livingston and South Tacoma. The only flue welder now in service for reclaiming flues is a Draper flue welding machine of the hammer type purchased in 1918 for Brainerd flue welding machine of the hammer type purchased in 1918 for Brainerd Boiler Shop. We have been shipping into Brainerd flues from all points on the line for reclaiming. This machine has not been entirely satisfactory due to the fact that the hammered welds are not uniform, being thick in some places and thin in others. some places and thin in others. The Draper flue welder will be retained for swedging 52 superheater flues to 42. Estimated annual saving in labor and transportation 2000.00. Work to be done by company force under charge of Shop Superintendents Charles I was Extered Accountants

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Bignature and Title: Contil Medili April.

Asst. Chief Engr. or Engr. Maint of Way.

General Superintendent.

Mech. Supt., Supt. Telgh. or Signal Engr.

Chief Engineer.

Chief Eng

COMPTROLLER'S RECORD OF NOTICE OF APPROVAL AND OF COMPLETION

Form No. 1349 issued 19 Work begun 19.